

DuPont™ Elvaloy® AC 15024S

Elvaloy® AC resins Product Data Sheet

Description

Product Description	Elvaloy® AC 15024S is a copolymer of ethylene and methyl acrylate. It is available in pellet form for use in conventional extrusion equipment designed to process polyethylene type resins.
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Restrictions

Material Status	Commercial: Active
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Typical Characteristics

Composition	24 % By Weight Methyl Acrylate comonomer content
Features	Contains Antioxidant additive.

Typical Properties

Physical	Nominal Values	Test Method(s)	
* Density ()	0.944 g/cm ³	ASTM D792	ISO 1183
* Melt Flow Rate (190°C/2.16kg)	50 g/10 min	ASTM D1238	ISO 1133
Thermal	Nominal Values	Test Method(s)	
* Melting Point (DSC)	88°C (190°F)	ASTM D3418	ISO 3146

Processing Information

General

* Maximum Processing Temperature	310°C (590°F)
General Processing Information	Elvaloy® AC 15024S is normally processed at melt temperatures ranging from 185°C - 235°C (365°F - 455°F) in extrusion coating or cast film equipment. A extrusion coating extruder temperature profile is given below. Actual processing temperatures will be determined by either the specific equipment or one of the other polymers in a coextrusion. Elvaloy® AC 15024S can also be used in cast extrusions and coextrusions. It is easily processed on standard equipment used for low density polyethylene.

Extrusion Coating/Lamination Processing

Nominal Values	
Extrusion Coating / Lamination Processing	A suggested extrusion set temperature profile
Feed Zone	135°C (275°F)
Second Zone	185°C (365°F)
Third Zone	210°C (410°F)

Fourth Zone	210°C (410°F)
Fifth Zone	210°C (410°F)
Adapter Zone	210°C (410°F)
Die Zone	210°C (410°F)

FDA Status Information

ELVALOY® AC 15024S Acrylate Copolymer Resin complies with Food and Drug Administration Regulation 21 CFR 177.1340(a) - - Ethylene-methyl acrylate copolymer resins, subject to the limitations and requirements therein. This Regulation describes polymers that may be used in contact with food, subject to the finished food-contact article meeting the extractive limitations under the intended conditions of use, as shown in paragraph (b) of the Regulation.

The information and certifications provided herein are based on data we believe to be reliable, to the best of our knowledge. The information and certifications apply only to the specific material designated herein as sold by DuPont and do not apply to use in any process or in combination with any other material. They are provided at the request of and without charge to our customers. Accordingly, DuPont cannot guarantee or warrant such certifications or information and assumes no liability for their use.

Regulatory Information

For information on regulatory compliance outside of the U.S., consult your local DuPont representative.

Safety & Handling

For information on appropriate Handling & Storage of this polymeric resin, please refer to the Material Safety Data Sheet..

A Product Safety Bulletin, Material Safety Data Sheet, and/or more detailed information on extrusion processing and/or compounding of this polymeric resin for specific applications are available from your DuPont Packaging and Industrial Polymers representative.

Read and Understand the Material Safety Data Sheet (MSDS) before using this product

Regional Centres

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Americas

DuPont Company
Chestnut Run Plaza – Bldg. 730
974 Centre Road
Wilmington, Delaware
19805 U.S.A.
Toll-Free (USA): 1-800-628-6208
Telephone: 1-302-774-1000
Fax: 1-302-355-4013

DuPont do Brasil, S.A.
Alameda Itapecuru, 506
06454-080 Barueri, SP Brasil
Telephone: +55 11 4166 8000
Fax: +55 11 4166 8736

Asia Pacific

DuPont China Holding Co., Ltd.
Shanghai Branch
399 Keyuan Road, Bldg. 11
Zhangjiang Hi-Tech Park
Pudong New District, Shanghai
P.R. China (Postcode: 201203)
Telephone +86 21 3862 2888
Fax +86-21-3862-2889

Europe / Middle East / Africa

DuPont de Nemours Int'l. S.A.
2,Chemin du Pavillon Box 50
CH-1218 Le Grand Saconnex
Geneva, Switzerland
Telephone +41 22 717 51 11
Fax +41 22 717 55 00

<http://elvaloy.dupont.com>

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This data sheet is effective as of 08/08/2010 12:32:30 PM and supersedes all previous versions.